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25X1

CENTRAL INTELLIGENCE AGENCY

-2-

difficulties regarding cylinder head gaskets produced at the Kupfer-Dichtungsring-Werk Annaberg for Nordhausen and the delivery of steering gear (Lenkungen) for Brandenburg. In this connection, [] VVB IFA Chemnitz referred briefly to the lack of materials for spare parts, adding that complaints had been registered with the DIZ. [] IFA Büro Berlin stated that the order for one-ton Bohler KT 10 (vehicles) had been included in the Preliminary Frankfurt Agreement but could not say when deliveries would take place. []

25X1

25X1

25X1

3. Werk Chemnitz

F 8 passenger cars (PKV)	Planned May production	2205
	Actual " "	2436
	Progress figure for the end of June	2726
F 9 passenger cars (PKV)	Planned " " " " " "	500
	Actual " " " " " "	865
	Progress " " " " " "	865

Production has ceased for the time being as a result of the lowering of the planned output from 4000 to 2000.

4. KW Zschopau (Kraftfahrzeugwerk)

RT 125 motorcycles (Krad)	Planned production in May	3000
	Actual " " "	1435
	Progress figure for the end of June	2135

[] the Hauptverwaltung Fahrzeugbau construction department []

25X1

in future, [] require a daily production return []

25X1

[] This return would have the following form:

Number of key plants (Schlüssel-Fabrik- zahl)	Target (Soll)	Actual Prod. 1 (Ist 1)	Actual Prod. 2 (Ist 2)
-----------------------------------------------------	------------------	------------------------------	------------------------------

a. VVB IFA Chemnitz

1; bicycles
2; trailers 3 to
3; " 5 to

IFA plants controlled directly by HV Fahrzeugbau:

Audi-Werk, Zwickau	1; F 8 passenger cars (PKV)
	2; F 9 " " "
Norch-Werk, Zwickau	1; 3 to trucks LKW
Frano-Werk, Hainichen	1; 0.75 to trucks LKW
Phänomen, Zittau	1; 1.5 to trucks LKW
KW Zschopau	1; RT 125 motorcycles (Krad)
Schlepperwerk Brandenburg	1; tractor (Schlepper) 30PS
" Nordhausen	1; " " 40PS
Werk Schönebeck	1; perambulators

b. VVB LOM Wildau

1; narrow gauge cars
2; freight cars Gotha
3; locomotives
4; special freight cars
5; dump cars (Selbstentladung.)

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CENTRAL INTELLIGENCE AGENCY

25X1

-3-

Number of key plants (Schlüssel-Fabrik. zahl)	Target (Soll)	Actual Prod. 1 (Ist 1)	Actual Prod. 2 (Ist 2)
-----------------------------------------------------	------------------	------------------------------	------------------------------

LOMA plants controlled directly by IV Fahrzeugbau

Bautzen	1;freight cars 2;dump cars(Kippwg.) 3;D-Zugwg. D train cars (D-Zugwagen) (sic)
Görlitz	1;Bitumenwagen 2;D train cars (D-Zugwagen) (sic) 3;dining cars 4;double decker cars
Niesky	1;freight cars 2;hinged roof cars (Klappdeckelwg.) 3;coal dust cars 4;bogies
Sordau	1;refrigerator cars 2;streetcar trolleys 3;streetcar trailers 4;buses 5;buses (Obusse) (sic) 6;trailers for passenger transportation
Babelsberg	1;steam locomotives 2;motor locomotives

Apart from this return, a production analysis was required by May 31 to include the planned and actual production, as well as the progress figure (Fortschrittzahl) for the month. The discussion on production results continued as follows:

5. FRMO-Terk, Hainichen

0.75 ton trucks (LKW):	Planned production in May 1951	340
	Actual (provisional) " " "	175
	Progress figure for end of June 1951 (prov)	250

[redacted] of IFA Döro Berlin, the necessary ball bearings can be obtained in small numbers only. The production of 3/4 ton trucks depends similarly on the ball bearings situation.

6. Phaenomen, Zittau

1.5 ton trucks (LKW):	Planned production in May 1951	810
	Actual " " " " approx.	600
	Progress figure for end of June 1951	approx. 800

Here also there are difficulties in the procurement of ball bearings size 3308x. Apart from this, the supply of piston rods must be guaranteed by the Zschopau works by 13 June 1951.

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-4-

25X1

7. Horch-Werk, Zwickau

3-ton trucks (LKW):	Planned production in May 1951	1210
	Actual " " " " approx.	400
	Progress figure for end of June 1951	900

The supply of welding material to ensure a progress figure of 1000 has been guaranteed. There are still difficulties concerning the delivery of starters from Ruhlitz. In answer to a query from the IV Produktionsleitung (production management), Ruhlitz has replied that approximately 250 starters can be delivered in June 1951 if the necessary pinions (Ritzel) can be delivered. The Liebertsdorfitz works has accordingly been ordered to deliver 500 pinions to the Horch-Werk in June and to report exact production figures at the end of June to IV Fahrzeugbau Produktionsleitung.

8. Schlepperwerk Brandenburg (tractor works)

30-HP tractors (Schlepper):	Planned production in May 1951	800
	Actual " " " " "	800
	Progress figure	960

Current difficulties concern steering equipment. [] the necessary tubes cannot be obtained. The situation has been clarified to the extent that the DIZ will send the Brandenburg works a list of scarce spare parts. The production management (Produktionsleitung) Brandenburg has been made responsible for their immediate delivery.

25X1

9. Schlepperwerk Nordhausen

40-HP tractors (Schlepper):	Planned production in May 1951	992
	Actual " " " " "	992
	Progress figure	1550

The IV Fahrzeugbau has been informed concerning difficulties in the matter of welded parts. The Schlepperwerk Nordhausen has been reminded about the production of 1500 iron rear wheels and 300 Moorraeder (wheels for use in swamplands) and has been ordered to render a report by 1 June 1951. The short resume on the state of production has revealed that deliveries were held up during May solely because of the nondelivery of ball bearings. There are further bottlenecks in steel tubes and chains, as well as piston material. [] been requested to ensure the quickest delivery of these materials as a matter of priority.

25X1

10. LOA Lokbau, Babelsberg

Motor locomotives (Motorloks):	Planned production in May 1951	125
	Actual 2 " " " " "	will be either fulfilled or exceeded
	Progress figure	approx. 180
Steam locomotives (Dampfloks):	Planned production	100
	Actual "	will be either fulfilled or exceeded
	Progress figure	158

There have been no particular difficulties in this plant.

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-5-

25X1

11. LOA Waggonbau, Görlitz

D train cars	Planned production	50
(D-Zugwagen) (sic):	Actual "	50

This completes the delivery of the reparations order. Radsatzfabrik Ilseburg, SAG Transmasch, did not fulfill its delivery of wheel sets for D-Zugwagen in May. The matter is now under discussion at the Reparations Office. As regards the supply of materials for dining cars, thin sheet metal and wheel sets have not been delivered from the Metallurgische AG Eisen-u. Hüttenwerke Thale, SAG Marten, and the Waggonbau Niesky respectively for the beginning of the June 1951 production program.

Bitumen trucks;	Planned production	May	June
	Actual (provisional) figures	70	100
		22	100

12. LOA Waggonbau, Bautzen

D train cars	Planned production	27	35
(D-Zugwagen)	Actual (provisional) figures	27	35

13. LOA Waggonbau, Niesky

The production of wheel sets has decreased considerably since the production of broad gauge wheel sets began, so that the required production of wheel sets for express trains, dining cars and bitumen trucks cannot be guaranteed in June. [] of Niesky was informed that the works management would be required to make every effort to make up for lost time. An instructor cannot be supplied by IV Fahrzeugbau.

14. LOA Waggonbau, Werdau

Refrigerator cars:	Planned production	76
	Actual	76
	Progress figure	105

Werdau has reported difficulties as a result of the lack of Pintschhaehnchen (pinch cocks) and springs for refrigerator cars. The representatives of LOA, Bautzen and Görlitz stated that the springs for the friction apparatus of the express train coaches and bitumen trucks were lacking. VVB LOA, Werdau, will be requested to ensure the speediest delivery of the required springs.

15. LOA Waggonbau, Bautzen

Dump cars	Planned production	45
(Selbstentladewagen):	Actual	34
	Progress figure	55

Difficulties have been encountered in the procurement of hoop iron for wheel sets.

16. LOA Waggonbau, Niesky

Coal dust cars	Planned production	10
(Kohlenstaubwagen):	in the first 6 months	
	Actual production by 23/5/51	13

Shortages exist in 6 mm sheet metal. This size is required urgently for the production of bitumen trucks, so that the coal dust car production will have to be postponed.

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-6-

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17. LOVA Waggonbau, Merda

Buses:	Planned production	
	in the first 6 months	8
	Actual	1

Until after the World Youth Festival, only 5 buses will be produced provisionally, as there are no more electric motors available.

18. The railroad car construction firms were again informed that the repair requirements of the Reichsbahn must be met in accordance with the discussion of 18 May. The Hauptverwaltung Fahrzeugbau must be informed if cars cannot be delivered in time.

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